



Embroidered Bullion Emblems [EBU]

Technical Specifications
rev. 2011-02a

Product Details

Emblem Dimensions:

- **Minimum** emblem size is 0.75" x 0.75" (1.9cm x 1.9cm).
- **Maximum** emblem size is 10" x 10" (25.4cm x 25.4cm).

Design Lettering Dimensions:

Design lettering / text should not be less than 4mm (0.16") in height.



Fabric Type & Colours:

Bullion Emblems are typically manufactured on a base of 100% polyester felt material. Other twill, satin and velour materials can be used within the design. Felt colours can be referenced from the [Emblemtex Embroidered Felt Emblem Fabric Colour Chart](#). Twill fabric colours can be referenced from the [Emblemtex Embroidered Emblem Fabric Colour Chart](#). For other materials and shades, please provide Pantone® colours, which we will attempt to match as closely as possible.

Thread Type & Colours:

Bullion emblems are made with hand stitched metal wire, which is sometimes combined with other threads to create the design details. Metal wire colours can be chosen from the [Emblemtex Bullion Embroidered Emblem Colour Chart](#). Other thread colours can be referenced from the [Emblemtex Embroidered Emblem Thread Colour Chart](#). Thread content may vary between 100% polyester, Rayon or poly/cotton blends.

Border / Edge Styles:

Cut to shape. Merrow borders are **not** available on this emblem type.

Backing Types:

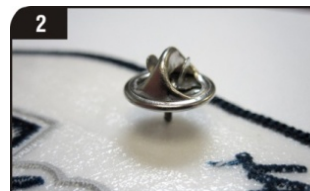
No glue. Only no-glue cloth backing is available on this emblem type.

Design / Emblem Treatment Options:

Treatments options such as **3D-puff** embroidery or **double-sided** emblem are **not** available on this emblem type.

Accessory Options:

Butterfly Clutch Pin² • Bar Pin with Catch¹⁸



Application & Wash Guidelines

Application Methods:

Sew-on or Pin. This emblem type can only be sewn on to garments and other textile products, or affixed with a butterfly clutch pin or bar pin.

Washing & Drying Guidelines:

backing type	wash type			
	industrial	commercial	dry clean	home*
non-woven material (no glue)	no	sew on	sew on	sew on

*Emblems with accessory attachment options should be exposed to hand washing only.

Ordering Guidelines

Artwork & Set-up Fees:

No fees*. Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch.

Order Quantities:

Minimum 25. The minimum order quantity is 25 pieces, including emblems with accessory options.

Pre-production Samples:

Available \$. Only electronic (scan) pre-production samples (single unit) are available for approved designs. Physical pre-production samples are **not** available for this emblem type.

Pricing:

Charted & quoted. Charted pricing is available up to a certain size threshold, with larger quantities and larger emblem sizes custom quoted. See price guide for more information.

Delivery Times:

Delivery times are relative to order quantity and accessory options if chosen. Emblems greater than 6.00" x 6.00" (15.24cm x 15.24cm) may take longer to manufacture. See price guide for more information.

Ordering Guidelines:

Order specifics. During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

- Emblem Type • Design Colours • Fabric Type/Colour • Dimensions • Quantity • Special Delivery Needs

Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) **pref**
- Adobe Illustrator ver.CS3 (.ai) **pref**
- Encapsulated PostScript (.eps) **pref**
- Adobe Portable Document File (.pdf) **pref**
- Joint Photographic Experts Group (.jpg) **pref**
- Portable Network Graphics (.png) **pref**
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)

Embroidery File Types:

- Tajima Stitch File (.dst) **pref**
- Wilcom EMB File (.emb) **pref**
- Pulse Embroidery File (.pxf)
- Tajima TBF File (.tbf)
- Barudan Stitch File (.dsb)
- Melco Expanded File (.exp)

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