



# Embroidered Epaulets [DEPL]

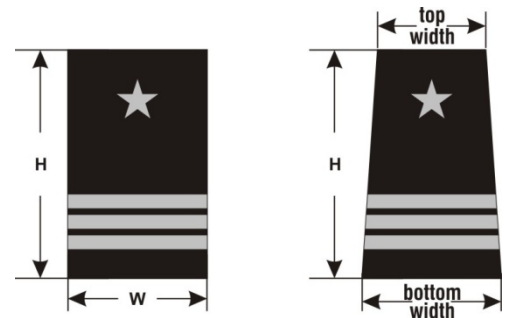
Technical Specifications  
rev. 2011-02a

## Product Details

### Emblem Finished/Folded Dimensions:

Epaulets can be configured in various formats. Most common are epaulets that have an equal width from end-to-end and others where the ends taper. Please take note of the dimensions and configuration required.

- **Minimum width** emblem finished/folded size is **0.75"** (1.9cm).
- **Maximum width** emblem finished/folded size is **5.00"** (12.7cm).
- **Minimum height** emblem finished/folded size is **0.75"** (1.9cm).
- **Maximum height** emblem finished/folded size is **7.00"** (17.78cm).



### Design Lettering Dimensions:

The text within a design should not be less than 4mm (0.16") in height. Smaller text may need to be altered to embroider slightly larger.



### Fabric Type & Colours:

**100% polyester twill. 45+ colours to choose from.**

The fabric content is 100% polyester twill, constructed for embroidery processes. Choose from over 45 standard colours, which can be found on the [Emblemtek Embroidered Emblem Fabric Chart](#).

### Thread Type & Colours:

**100% polyester. 120+ colours to choose from. 15 colours per design maximum.**

Emblemtek uses 100% polyester Madeira Polyneon™ thread. Choose from over 120 standard colours, which can be found on the [Emblemtek Embroidered Emblem Thread Chart](#). A maximum of 15 thread colours can be chosen per design. Extra charges are applicable when using metallic or glow-in-the-dark threads.

### Custom Fabrics & Threads:

Customers wishing to supply their own fabrics or threads may do so for orders greater than 500 pieces. Extra charges may apply to track, convert, prepare and store these materials. Emblemtek will only use Madeira Polyneon™ or Isacord® polyester threads. Fabric must be at least 15" in width and preferably supplied in roll form. A Customer Service Representative will guide you through the evaluation process for custom materials, to determine required specifications and volumes relative to emblem size and order quantity.

### Backing Types:

2 options. Non-woven material (no-glue) • Velcro®.

Prior to finishing, the embroidered material is folded and stitched to create a “slip-on bar” that can be attached to an uniform using a buttoned epaulette tab, but they can also have Velcro® backing (male and female components) that can be attached to uniforms that are manufactured with fixed epaulet straps.



### Design / Emblem Treatment Options:

Emblem treatment options such as 3D-puff embroidery stitching or double-sided emblem are not available for this emblem type.

### Accessory Attachment Options:

Accessory options, such as button loops, snaps, rings, etc..., are **not** available for this emblem type.

## Washing & Drying Guidelines

backing type	wash / dry type			
	industrial	commercial	dry clean	home
Velcro®	no	no	caution	caution
non-woven material (no glue)	no	no	caution	caution

\*It is recommended that epaulet emblems be removed from garments prior to washing.

## Ordering Guidelines

### Artwork & Set-up Fees:

**No fees\***. Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch.

### Order Quantities:

**Minimum 50**. Epaulets are usually ordered in pairs. The minimum order quantity is 50 pieces, including emblems with Velcro®.

### Pre-production Samples:

**Available \$**. Electronic (scan) or physical pre-production samples (single unit) are available for approved designs. Samples fees are applicable, relative to design detail and emblem size. See price guide for more information.

### Pricing:

**Quoted**. Prices are quoted relative to size, quantity, design detail and finishing style.

### Delivery Times:

Delivery times are relative to order quantity and will be quoted at time of order placement.

### Ordering Guidelines:

**Order specifics**. During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

- Emblem Type • Design Colours • Fabric Colour • Dimensions • Backing Type • Quantity • Special Delivery Needs

### Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

#### Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) **pref**
- Adobe Illustrator ver.CS3 (.ai) **pref**
- Encapsulated PostScript (.eps) **pref**
- Adobe Portable Document File (.pdf) **pref**
- Joint Photographic Experts Group (.jpg) **pref**
- Portable Network Graphics (.png) **pref**
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)

#### Embroidery File Types:

- Tajima Stitch File (.dst) **pref**
- Wilcom EMB File (.emb) **pref**
- Pulse Embroidery File (.pxf)
- Tajima TBF File (.tbf)
- Barudan Stitch File (.dsb)
- Melco Expanded File (.exp)

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